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D2652**Job Sheet 185322****Part No:** D2652**Job Qty:** 64 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** New**Priority:** High**Job Created:** 10/25/18**Job Tracking No:****Due Date:** 10/25/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV A IPP Rev:B 02.06.13 Now machined in house. NG**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	64 Ea	10/25/18	10/25/18	0.00	0.00	Start Up Machining-1	1/48	JSD 14/10/25
100	Hardinge	64 pcs	10/25/18	10/25/18	0.00	2.35	Hardinge		" "
110	QC	64 pcs	10/25/18	10/25/18	0.00	0.00	QC2 Machining-5		" " DAS
120	QC	64 pcs	10/25/18	10/25/18	0.00	0.00	QC8	DAS	OCT 25 2018 68
130	Packaging	64 pcs	10/25/18	10/25/18	0.00	0.00	Packaging3-1	6	OCT 25 2018 9-89
140	QC21-SA	64 Ea	10/25/18	10/25/18	0.00	0.00	QC21	9-89	OCT 25 2018
Part Op 100 - 1-TURN AS PER FOLIO FA252 & DWG D2652									DAS 21 9-89
Descriptions:									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	3.5200 ft (.055 ea)	90-Start up Operation	512589

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	4	54	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600inches $\pm$ 0.010	0.610 0.590		✓
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		✓
3	Bushing	0.305inches + 0.000 - 0.002	0.305 0.303		✓
4	Bushing	0.191inches + 0.005 - 0.001	0.196 0.190		✓
5	Bushing	0.500inches $\pm$ 0.010	0.510 0.490		✓
6	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		✓
7	Bushing	20.000Degrees $\pm$ 0.010	20.010 19.990		✓
8	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		✓

68-6
89
SVC
DAS
68
9-89

OCT 25 2018

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DART
AEROSPACE

Container No: S121589



Part: D2652

Job No: 185322

Serial No/Batch: S121589

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/25/18